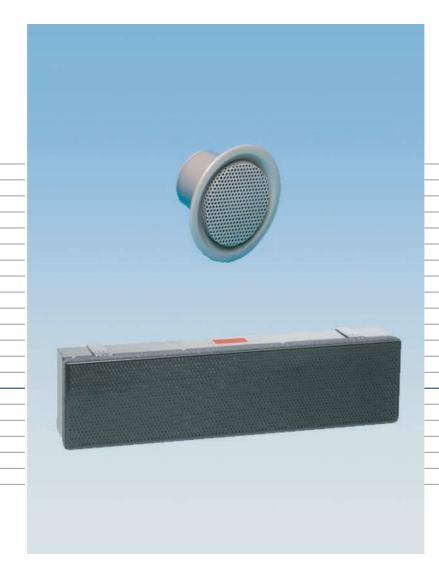
Please note, type code is new, see last page.

Technical Selection



Step displacement outlets Q-S....



US 4054 E BI. Z 08.20

KNOWL ...

Step displacement outlets

Construction design

Preliminary remarks

Step displacement outlets are used to supply air in assembly rooms with seating arranged on stepped floors, such as lecture halls, congress halls, theatres, etc. They operate according to the principle of displacement ventilation and are designed for installation in the step front, directly behind the seats.

KRANTZ KOMPONENTEN provides 2 types:

- a) Linear step displacement outlet, frequently installed as a continuous band, standard height H = 120 mm
- b) Circular step displacement outlet, sizes DN 80 and DN 100.

Patent rights registered.

Construction design

Linear step displacement outlet

The linear step displacement outlet is made up of a cassette with a perforated intake 1a (at the back) or 1b (at the bottom), a built-in jet straightener 2 and a finely perforated frontal plate 3 for air discharge.

The outlet cassette is available with or without frame. In the frame option 11 the cassette is inserted till it abuts the step front and is fastened at the frame. There are two ways of fastening: with wood screws 11a or with claw fasteners 12. To ensure airtightness, the rear of the frame is fitted with sealing strip 6.

In the frameless type, the cassette is inserted into the step front with about 5-10 mm backspace and fixed to prefitted fixing brackets **5** by push-in connections **4**. To ensure airtightness, this cassette is fitted with skirting sealing strip **6**.

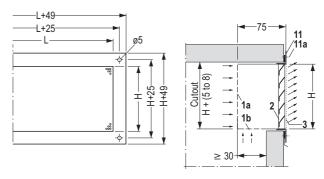
Cassettes with frames are used for higher steps.

Cassettes without frames are most suitable for lower steps. They are also useful for installation in curved steps. These cassettes can also be placed in polygonal rows.

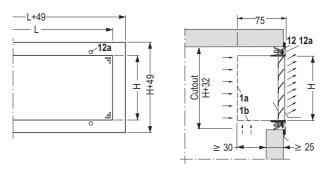
Note:

When ordering please indicate: air supply from the back or the bottom.

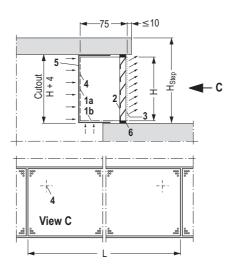
Linear step displacement outlet



with frame and screws 11a



with frame and claw fasteners 12



without frame, with push-in connections 4 at fixing brackets 5

Fig. 1: Linear step outlets – installation options for various types

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Step displacement outlets

Construction design

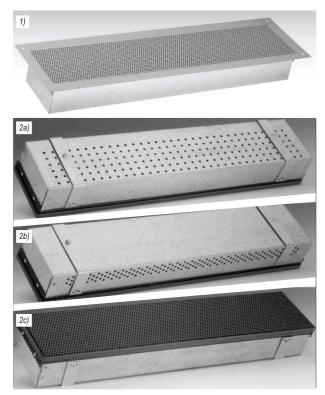


Fig. 2: Linear step displacement outlet

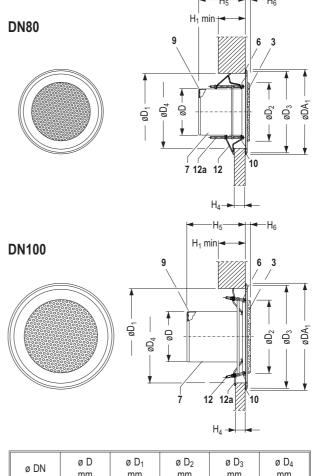
- 1) with frame for screw fastening
- 2) without frame, with fixing brackets
- 2a) Air intake at the back
- 2b) Air intake at the bottom
- 2c) Frontal plate for air discharge

Circular step displacement outlet

The main components of the air outlet are the circular housing 7, the fixed throttle 9 and the exit flange 10 with finely perforated frontal plate 3. The frontal plate is easily removable for cleaning purposes. The outlet will be fastened to the step by means of two claw fasteners 12 with concealed screws 12a. To ensure airtightness, the rear of the exit flange is fitted with sealing strip 6.



Fig. 3: Circular step displacement outlet



ø DN	ø D	ø D ₁	ø D ₂	ø D ₃	ø D ₄
אום ש	mm	mm	mm	mm	mm
80	79 ^{±0.5}	127 ^{±1}	100	140	132 ^{±1}
100	99 ^{±0.5}	177 ^{±1}	160	206	182 ^{±1}

	ø DA ₁ mm	H ₁ min mm	H ₄ mm	H ₅ mm	H ₆ mm
80	146	28	20	80	7
100	212	50	20	76	11

Note:

For claw fastener fitting in step front, the following applies:

- H₁ min for øD₁
- $\ H_4 \ for \ \text{$\emptyset$D}_4$

Fig. 4: Circular step displacement outlet

Key for all pages

- 1a Perforated intake, at the back
- **1b** Perforated intake, at the bottom
- 2 Jet straightener
- 3 Perforated frontal plate
- 4 Push-in connection
- 5 Fixing bracket
- 6 Skirting sealing strip
- 7 Circular housing
- 9 Fixed throttle
- 10 Exit flange
- 11 Frame
- 11a Screw
- 12 Claw fastener
- **12a** Claw fastener screw, concealed



Step displacement outlets

Mode of operation

Mode of operation

The supply air flows from the pressurized plenum of the raised floor into the air outlet. The perforated intake or the fixed throttle (depending on the outlet type) generates an even air flow.

The perforated frontal plate generates a low-turbulence discharge flow with low momentum and even penetration depth.

With the linear step displacement outlet, the built-in jet straightener raises the air flow from the floor, thus counteracting any jet constriction and acceleration effects. The air velocities in the foot zone are low.

With the circular step displacement outlet, the supply air is spread out radially; this considerably reduces the indoor air velocities.

Due to buoyancy forces, the supply air then ascends to the breathing space of the seated person.

The air velocities around the feet of the seated persons may reach up to $0.17 \, \text{m/s}$, but usually remain under $0.16 \, \text{m/s}$. At heights > $0.3 \, \text{m}$ above the floor, the air velocities are < $0.10 \, \text{m/s}$. The turbulence intensity is about 20%.

The circular step displacement outlet is available in DN 80 and DN 100. Size DN 80 (\dot{V}_{max} = 10 l/s [35 m³/h]) suffices for supplying one person with fresh air. DN 100 (\dot{V}_{max} = 16.5 l/s [60 m³/h]) can supply up to 2 persons.

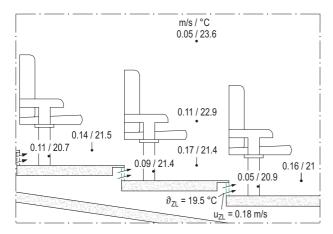


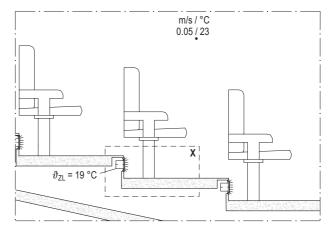
Fig. 5: Linear step displacement outlet Example of air velocities and temperatures in the leg zone, supply air volume flow rate 21 l/(s · m) [75 m³/(h · m)] or 12.5 l/s [45 m³/h] per person; temperature difference $\Delta \vartheta_{7l-Rl} = -4$ K.

The minimum spacing between two outlets of size

- DN 80 is 500 mm
- DN 100 is 1100 mm.

The air temperature in the leg zone is 1-2 K above the supply air temperature. To comply with the occupied zone's temperature specified by EN ISO 7730, the supply air temperature should be \geq 19°C.

Buoyancy forces give rise to a vertical temperature gradient of up to 2 K/m, depending on thermal load and room height. This results in the return air temperature under the ceiling being higher than the room temperature in the breathing space of the seated person. With small temperature differences between supply air and indoor air ($\Delta \vartheta_{\text{ZL-RL}} \leq -4$ K, see Figures 5 and 6), the heat loads of the occupants and lights can be removed effectively.



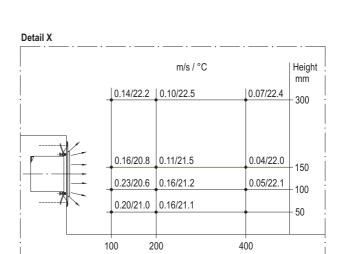


Fig. 6: Circular step displacement outlet DN 80 Example of air velocities and temperatures in the leg zone, supply air volume flow rate 10 l/s [35 m^3 /h] per outlet, outlet spacing 0.65 m; temperature difference $\Delta \vartheta_{\text{ZL-RL}} = -4 \text{ K}$.

Spacing in mm

KOMPONENTEN V.

Step displacement outlets

Layout specifications



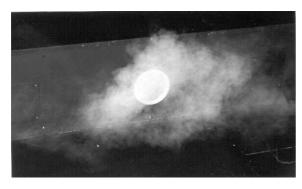
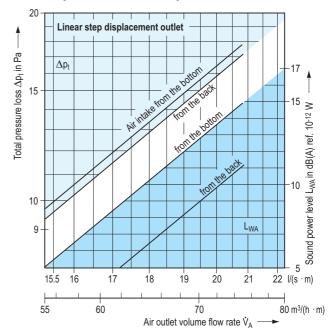


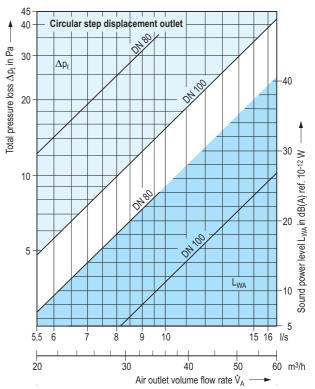
Fig. 7: Jet pattern made visible with smoke tracer top: Linear step displacement outlet bottom: Circular step displacement outlet

Technical data

	Linear step displacement	Circular step displacement outlet			
	outlet	DN 80	DN 100		
Max. supply air	21 l/(s · m)	10 l/s	16.5 l/s		
volume flow rate	75 m ³ /(h · m)	35 m ³ /h	60 m ³ /h		
Discharge velocity	≤ 0.18 m/s	Largely radi	al discharge		
Supply air temperature	≥ 19°C	9°C			
Temperature difference					
supply air-indoor air 1) supply air-return air	≤ - 4 K ≤ -12 K	≤ - 4 K ≤ -12 K			
Height or largest visible diameter	120 mm ²⁾	Ø 146 mm	Ø 212 mm		
Depth	75 mm	80	mm		
Length	Preferably 1200 mm for 2 seats	_	_		

Sound power level and pressure loss





		Air outlet volume flow rate				Total	Sound power level L _W in dB ref. 10 ⁻¹² W					/		
,	Step displacement outlet					pressure loss	L _{WA} O	Oct	Octave band centre frequency in Hz					
`	nep displacement outlet	V _A			Δp_t	ZWA O		save same series frequency in the						
		l/s	m ³ /h	I/(s·m)	m ³ /(h · m)	Pa	dB(A)	125	250	500	1 K	2 K	4 K	8 K
	H = 120 mm, L = 1200 mm	20	72	17	60	11	4	11	7	< 7	< 7	< 7	< 7	< 7
ğ	Intake from the back	25	90	21	75	17	11	18	11	7	9	< 7	< 7	< 7
Linear	H = 120 mm, L = 1200 mm	20	72	17	60	12	8	15	8	< 7	< 7	< 7	< 7	< 7
	Intake from the bottom	25	90	21	75	18	15	22	15	12	11	< 7	< 7	< 7
ä	DN 80	7	25			19	14	18	11	10	8	< 7	< 7	< 7
Circular	חוא סט	10	35		_	36	24	26	18	19	22	13	< 7	< 7
5	DN 100	11	40		_	18	14	16	10	11	7	< 7	< 7	< 7
	100 אם	16.5	60	_		42	27	24	21	24	24	18	11	< 7

At head level of seated person
 Other heights, possibly including inactive surfaces, on request



Step displacement outlets

Installation specifications

Linear step displacement outlet

Type with frame and screws: Fig. 8a
Type with frame and claw fasteners: Fig. 8b

The air outlet is inserted in the correct position (see 'Top' label) into the step cutout till it abuts the step front. It is then aligned vertically and horizontally. The frame with rear sealing strip is pressed against the step front and screwed up (Fig. 8a) or locked by turning the lock screws of the claw fasteners (Fig. 8b).

Type without frame: Fig. 8c

Two fixing brackets per outlet are to be fastened by the client inside the step cutout, using tacks or screws. While each fixing bracket is fitted with a fastening bolt, the back wall of the air outlet has 2 openings provided with springs. When inserting the outlet and pressing it against the fixing brackets, the fastening bolts catch into the springs; the outlet is fixed.

The fixing brackets and a template for their correct positioning are supplied together with the outlets.

Please take care that:

- the fixing brackets are put in place with the fastening bolts in their upper halves,
- the air outlet is inserted in the correct position (see 'Top' label).

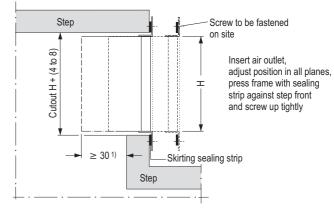


Fig. 8a: Type with frame and screws

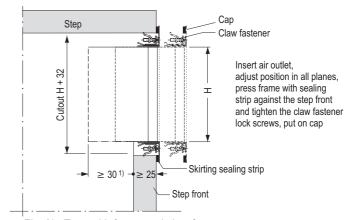


Fig. 8b: Type with frame and claw fasteners

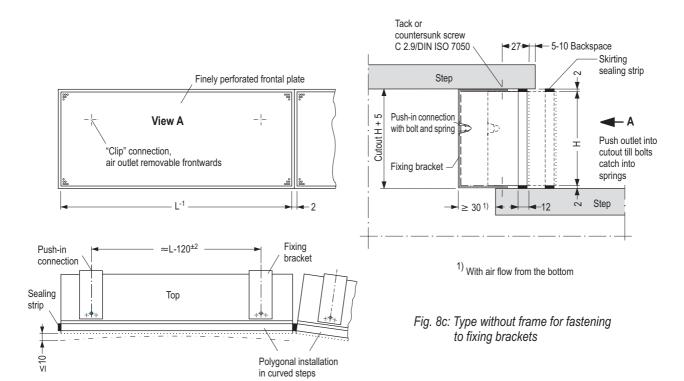


Fig. 8: Mounting sketch for linear step displacement outlet with and without frame

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Step displacement outlets

Features

Circular step displacement outlet

Take off the outlet's frontal plate by loosening the fastening screw (see detail Y) with the special Allen key (with hexagonal ball head) provided with the outlet. Insert the outlet into the circular cutout and adjust it so that the slot provided for locking the frontal plate is at the top (see detail X). Tighten the screws of the claw fasteners evenly while pressing on the outlet. Hook the frontal plate into the slot of the outlet housing and screw it up (see detail Y).

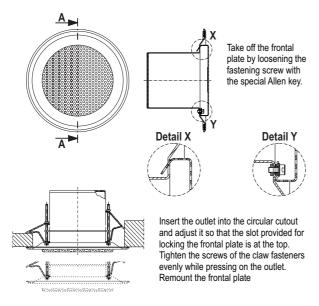


Fig. 9: Mounting sketch for circular step displacement outlet, showing DN 80 (Similar mounting for DN 100)

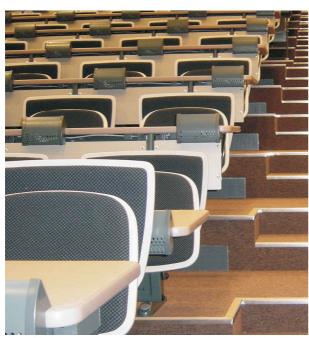


Fig. 10: Linear step displacement outlet in the Kansai University, Osaka

Features

- Air distribution system for lecture halls, congress halls, theatres and other assembly rooms with or without fixed seating
- Installation in wooden or concrete steps
- Low-turbulence jet dispersion close to floor according to the principle of displacement ventilation
- Avoidance of jet constriction and acceleration effects thanks to built-in jet straightener in the linear step displacement outlet
- Ideal jet spread with great reduction of indoor air velocity with the circular displacement outlet
- Draught-free fresh air supply to the occupied zone
- Available in linear shape, height = 120 mm, or circular shape, size DN 80 and size DN 100
- Air supply from pressurized plenum under the floor
- Air intake from the back. With the linear step displacement outlet, air intake also possible from the bottom
- Very low sound power level
- Volume flow rate up to 21 $I/(s \cdot m)$ [75 $m^3/(h \cdot m)$] for linear step displacement outlet and up to 16.5 I/s [60 m^3/h] for circular step displacement outlet
- Temperature differences between: supply air and indoor air up to − 4 K, supply air and return air up to − 12 K, depending on thermal load and room height
- Linear step displacement outlet available with or without frame; circular step displacement outlet fitted with exit flange
- Depending on type, fastening to step with fixing brackets, screws, or claw fasteners



Fig. 11: Circular step displacement outlet, University of Leipzig



Step displacement outlets

Tender text

Type code Q-S			·	Please note, type code is new, see last page.	☐ Type Q-SL Air intake from pressurized plenum, intake at ☐ the bat☐ the bottom of the outlet,				
ent outlet	eter	Length (Q-SL only)		L - Linear R - Circular displacement outlet	jet straightener to raise jet ☐ with frame and ☐ screws, ☐ claw fasteners ¹⁾ , ☐ without frame, with fix	et on discharge side, ixing brackets for push-in con-			
place	Dian		 g	Height (Q-SL): 120 mm	nection,	ng brackets for push-in con-			
Step displacem Kind / Function	Height / Diameter	ength (Fastening	Length (Q-SL) 500, 1000, 1200 mm	skirting seal for ensuring a	irtightness.			
Diameter DN 80 an	r (Q-SR	 R)	_		Technical data Volume flow rate: Perm. sound power level: Pressure loss:	l/s (m ³ /h) dB(A) ref. 10 ⁻¹² W Pa			
Fastenin B = with t S = with t K = with	fixing b screws	(Q-SL)		L) L and Q-SR)	Height / Length: Step displacement outlet: Visible part painted to	120 mm ²⁾ / mr butlet: Galvanized sheet meta			
	ep disp			let 120 mm high, nd screws	Type: Accessories:	Q - SL - 120			
Q-SL-120					☐ units Template for fastening type B (with fixing brackets)				
Circular s Q-SR-DN		placeme	nt oı	utlet, size DN 80	☐ Type Q-SR Air intake from pressurized plenum, skirting seal at the back of the exit flange to ensure airtightness, concealed hexagon socket screws at claw fasteners.				
Tender					concealed nexagon socker	screws at claw lasteners.			
☐ Circul for instal	r step of lar step lation i lence, one,	o displac n a step	eme	nt outlet, type Q-SL, ent outlet, type Q-SR, tout or bore, designed for fresh air supply to the oc-	Technical data Volume flow rate: Perm. sound power level: Pressure loss: Size: Step displacement outlet: Visible part painted to				
				to generate low-turbulence the principle of displace-	Make:	KRANTZ KOMPONENTEN			

Subject to technical alterations –

Type:



perforated intake or fixed throttle for even air supply,

especially when several outlets are connected to the

ment ventilation,

floor plenum.

Uersfeld 24, 52072 Aachen, Germany Phone: +49 241 441-1, Fax: +49 241 441-555

info@krantz.de, www.krantz.de

Q - SR - DN___ - K

¹⁾ Colourless cap; RAL colour on request

²⁾ Other heights on request



Step dispalcement outlets

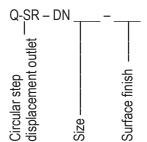


Circular step displacement outlet



Linear step displacement outlet

Type code



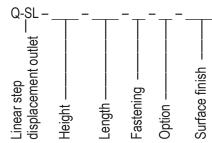
Size

80 = DN 80 100 = DN 100

Surface finish

.... = Face painted to RAL

Type code



Height 2)

120 = Height 120 mm

Length

500 = 500 mm 1000 = 1000 mm 1200 = 1200 mm

Fastening

B = with bracket K = with claw fastener S = with screws

Option

H = Air intake from the rearU = Air intake from the bottom

Surface finish

.... = Face painted to RAL

Subject to technical alteration.



Caverion Deutschland GmbH

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Subject to technical alteration.

²⁾ Other heights on request